**Configuration Stapling-/Nailing-Machine**

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| Company: |  | Phone: |  |
| Street: |  | Fax: |  |
| Postal Code/Location: |  | E-Mail: |  |
| Country: |  |  |  |
| Contact: |  | Department: |  |

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| --- |
| **Please complete the questionnaire. Not all fields have to be completed.** |

# Category

|  |  |
| --- | --- |
| ☐Stapling  Material 1  Material 2 | ☐ Nailing  Material 1  Material 2 |

# Material

|  |  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| Material 1: | ☐ carton | | ☐ plastic | | | ☐ wood | | ☐ others: | |
| Material 2: | ☐ carton | | ☐ plastic | | | ☐ wood | | ☐ others: | |
| ☐ Solid board | | | |  | | | If known, indicate strength or FEFCO No. |  | |
| ☐ Single corrugated board | | | |  | | |  | |
| ☐ Double corrugated board | | | |  | | |  | |
| ☐ Triple corrugated board | | | |  | | |  | |
| ☐ Material thickness: | | Material 1 (mm): | | | | Material 2 (mm): | | | |
| ☐ Material layers: | | ☐ single | | | ☐ double | ☐ triple | | | ☐ -fold |
| ☐ Staple position/s  Sketch with indication of staple position/s; for each size one sketch under point P).  (Please send pictures and samples!) | | | | | | | | | |

# Version

|  |  |  |  |
| --- | --- | --- | --- |
| ☐Folding boxes | ☐ Telescope cartons | | ☐ Cardboard trays |
| ☐ Other cardboard boxes  (please define exactly under P) or/and insert pictures) | | ☐ Other articles  (please define exactly under P) or/and insert pictures) | |

# Type of Closure

|  |  |  |
| --- | --- | --- |
| ☐Bottom closure | ☐ Top closure | ☐ Bottom/top tray |
| ☐ Other articles  (please define exactly under P) or/and insert pictures) | | |

# Carton with content

|  |  |
| --- | --- |
| Weight: | kg |
| Content: |  |

# Sizes

|  |  |  |
| --- | --- | --- |
| ☐ C**arton**        K3  L  H  B  K2  K1 | ☐ **Tray** Flap folding: 1) ☐ outside 2) ☐ inside    2    L  H  1  B | ☐ **Others** (please specify  under P)  ? |

|  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- |
| **Part designation** | **Carton/tray** | | | **Carton/top/bottom** | | |
|  | **L**  **in mm** | **B**  **in mm** | **H**  **in mm** | **K1**  **in mm** | **K2**  **in mm** | **K3**  **in mm** |
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# Workflow

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| **Process** |  |  | | **Comment** |
| ☐ Unfold cardboard | ☐ manual | ☐ automatic | |  |
| ☐ Fold carton bottom | ☐ manual | ☐ automatic | |  |
| ☐ Filling the carton | ☐ manual | ☐ automatic | |  |
| ☐ Fold carton lid | ☐ manual | ☐ automatic | |  |
| ☐ simultaneous bottom and lid closure of the filled folding box | ☐ first close the bottom of the empty folding box, then fill the folding box then close the lid of the filled folding box | | ☐ Define other sequence under P) | |

# Staple material/size

|  |  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| Material: | ☐ Steel, copper plated | | ☐ Steel, galvanised | | | ☐ Stainless steel | | ☐ other: | |
| Crown size: | | ☐ 9 mm  For stapling and nailing | | ☐ 13 mm  For stapling and nailing | ☐ 20 mm  For stapling and nailing | | ☐ 36 mm  For stapling | | ☐ other: |

# Number of staples

|  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- |
| pcs. per | ☐ Bottom | ☐ Top | ☐ Flap | ☐ Side | ☐ other: |

# Working capacity/cycle number

|  |  |  |  |
| --- | --- | --- | --- |
| Quantity: pcs. | ☐ minute | ☐ hour | ☐ other: |

# Design

|  |  |
| --- | --- |
| ☐ mobile | ☐ fix location |
| ☐ free-standing | ☐ integrate into existing line  (please specify) |

# Degree of automation

|  |
| --- |
| ☐ mechanical version  (manual) |
| ☐ Semi-automatic (manual insertion/removal)  (pneumatic or electro-pneumatic version) |
| ☐ Fully automatic operation  (electro-pneumatic version) |

# Adjustment to other sizes

|  |  |  |
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| Article sizes come | ☐ chaotically  (different sizes one after the other) | ☐ in series pieces  (same size one after the other) |

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
| Stapling machine should be adjusted to the different sizes: | | | | |
| ☐ manuell | x per | ☐ shift | ☐ day | ☐ other: |
| ☐ automatic | | | | |

# Requested delivery date

|  |  |
| --- | --- |
| Calendar week/year: |  |

# Special internal company rules (specifications)

|  |  |
| --- | --- |
| ☐ none | ☐ yes, please send documents |

# Notes/sketches/other information

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| --- | --- |
| ☐ **I hereby agree that my personal data are stored.  To delete your data, please contact us under** [**info@mezger.eu**](mailto:info@mezger.eu) | |
| **Please sent samples of the different sizes, so that we can determine the correct staple.** | |
| **Please return the completed questionnaire to:** | |
| **MEZGER Heftsysteme GmbH**  Saganer Staße 24  D-90 475 Nürnberg  Germany | Mail: [info@mezger.eu](mailto:info@mezger.eu)  Tel.: +49 (0)911 98494 0  Fax: +49 (0)911 98494 30 |
| **Thank you for your efforts**  **Ihr MEZGER-Team**  **Copyright**© **by MEZGER Heftsyteme GmbH, Nürnberg, Germany** | |