**Configuration Stapling-/Nailing-Machine**

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| Company: |  | Phone: |  |
| Street: |  | Fax: |  |
| Postal Code/Location: |  | E-Mail: |  |
| Country: |  |  |  |
| Contact: |  | Department: |  |

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| --- |
| **Please complete the questionnaire. Not all fields have to be completed.** |

# Category

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| ☐Stapling Material 1 Material 2 | ☐ Nailing Material 1 Material 2  |

# Material

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
| Material 1: | ☐ carton  | ☐ plastic | ☐ wood | ☐ others: |
| Material 2: | ☐ carton  | ☐ plastic | ☐ wood | ☐ others: |
| ☐ Solid board |   | If known, indicate strength or FEFCO No. |  |
| ☐ Single corrugated board |  |  |
| ☐ Double corrugated board |  |  |
| ☐ Triple corrugated board |  |  |
| ☐ Material thickness: | Material 1 (mm): | Material 2 (mm): |
| ☐ Material layers: | ☐ single  | ☐ double  | ☐ triple  | ☐ -fold |
| ☐ Staple position/sSketch with indication of staple position/s; for each size one sketch under point P). (Please send pictures and samples!) |

# Version

|  |  |  |
| --- | --- | --- |
| ☐Folding boxes | ☐ Telescope cartons | ☐ Cardboard trays |
| ☐ Other cardboard boxes(please define exactly under P) or/and insert pictures) | ☐ Other articles (please define exactly under P) or/and insert pictures) |

# Type of Closure

|  |  |  |
| --- | --- | --- |
| ☐Bottom closure | ☐ Top closure | ☐ Bottom/top tray |
| ☐ Other articles  (please define exactly under P) or/and insert pictures)  |

# Carton with content

|  |  |
| --- | --- |
| Weight: |  kg |
| Content: |  |

# Sizes

|  |  |  |
| --- | --- | --- |
| ☐ C**arton**  K3LHBK2K1 | ☐ **Tray** Flap folding:1) ☐ outside 2) ☐ inside2LH1B | ☐ **Others**(please specify under P)? |

|  |  |  |
| --- | --- | --- |
| **Part designation** | **Carton/tray**  | **Carton/top/bottom** |
|  | **L****in mm** | **B****in mm** | **H****in mm** | **K1****in mm** | **K2****in mm** | **K3****in mm** |
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# Workflow

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| --- | --- | --- | --- |
| **Process** |  |  | **Comment** |
| ☐ Unfold cardboard | ☐ manual  | ☐ automatic |  |
| ☐ Fold carton bottom | ☐ manual  | ☐ automatic |  |
| ☐ Filling the carton | ☐ manual  | ☐ automatic |  |
| ☐ Fold carton lid | ☐ manual  | ☐ automatic |  |
| ☐ simultaneous bottom and lid closure of the filled folding box  | ☐ first close the bottom of the empty folding box, then fill the folding box then close the lid of the filled folding box  | ☐ Define other sequence under P) |

# Staple material/size

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
| Material: | ☐ Steel, copper plated | ☐ Steel, galvanised | ☐ Stainless steel | ☐ other: |
| Crown size:  | ☐ 9 mm For stapling and nailing | ☐ 13 mm For stapling and nailing | ☐ 20 mm For stapling and nailing | ☐ 36 mm For stapling  | ☐ other:  |

# Number of staples

|  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- |
|  pcs. per | ☐ Bottom  | ☐ Top  | ☐ Flap | ☐ Side | ☐ other: |

# Working capacity/cycle number

|  |  |  |  |
| --- | --- | --- | --- |
| Quantity: pcs. | ☐ minute | ☐ hour | ☐ other: |

# Design

|  |  |
| --- | --- |
| ☐ mobile | ☐ fix location |
| ☐ free-standing | ☐ integrate into existing line  (please specify) |

# Degree of automation

|  |
| --- |
| ☐ mechanical version (manual) |
| ☐ Semi-automatic (manual insertion/removal) (pneumatic or electro-pneumatic version) |
| ☐ Fully automatic operation (electro-pneumatic version) |

# Adjustment to other sizes

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| Article sizes come  | ☐ chaotically (different sizes one after the other) | ☐ in series pieces(same size one after the other) |

|  |
| --- |
| Stapling machine should be adjusted to the different sizes: |
| ☐ manuell  |  x per  | ☐ shift | ☐ day | ☐ other: |
| ☐ automatic |

# Requested delivery date

|  |  |
| --- | --- |
| Calendar week/year: |  |

# Special internal company rules (specifications)

|  |  |
| --- | --- |
| ☐ none | ☐ yes, please send documents |

# Notes/sketches/other information

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| --- |
| ☐ **I hereby agree that my personal data are stored. To delete your data, please contact us under** **info@mezger.eu** |
| **Please sent samples of the different sizes, so that we can determine the correct staple.**   |
| **Please return the completed questionnaire to:** |
| **MEZGER Heftsysteme GmbH**Saganer Staße 24D-90 475 NürnbergGermany | Mail: info@mezger.euTel.: +49 (0)911 98494 0Fax: +49 (0)911 98494 30 |
| **Thank you for your efforts****Ihr MEZGER-Team****Copyright**© **by MEZGER Heftsyteme GmbH, Nürnberg, Germany** |